BMF ELECTROMAGNETIC FLOW METERS













MAGNETIC FLOW METER WORKING PRINCIPLE

Magnetic flow meters provide obstruction free flow measurement and so are suitable for all conductive liquids including: chemicals, food stuffs, pulps, acids, pharmaceuticals, slurries and effluent. Their high accuracy is unaffected by changes in fluid viscosity, line pressure, temperature or density.

How do Mag flow meters work?

The operating principle of the electromagnetic flow meter is based on Faraday 's law of magnetic induction : The voltage induced across any conductor , as it moves at right angles through a magnetic field, is proportional to the velocity of that conductor. The voltage induced within the fluid is measured by two diametrically opposed internally mounted electrodes. The induced signal voltage is proportional to the product of the magnetic flux density, the distance between the electrodes and the average flow velocity of the fluid.

APPLICATIONS



- Chemical industry: Acids alkalis, dosing applications, abrasive or corrosive mediums
- Metal & mining industry: Mediums with a high solid content, like ore or excavator mud
- Water industry: Revenue metering, district metering water abstraction
 , leakage detection
- Pulp & paper industry: Pulp, pastes, sludges & other caustic/abrahsive mediums, liquors, additives, bleaches, colourants
- Food & beverage industry: Mixing, dosing and filling of drinks under hygienic conditions filling systems applications





- High accuracy & wide flow range measurement
- 99.999% pure copper for oil
- No mechanically moving parts
- IP68 Sensor (Remote version) maximum 3 meter immersion in water
- Drinking water approvals including WRAS
- FDA approvals
- Bi-directional measurement
- Wide choice of materials for housing and flanges including SS304 and SS316
- Advanced electrode technology, no- drift zero point
- Robust, fully welded and potted construction
- In house wet calibration rig for all diameters (up to DN3000)
- Three electrodes
- >3mm thickness PTFE liner, durable service life (Other liner materials offered)





Local Converter Connection:

A. Wiring diagram below

B. Power cable

C. Signal cable or comms cable

D. Optional

WIRING



	SGND	Signal ground			
Sensor	SIG 2	Signal 2			
	EXT-	Field current -			
Current output	IOUT+	Current output +			
Current output	ICOM-	Current common -			
Pulse or frequency	POUT+	Frequency (pulse) output (+)			
output	PCOM-	Frequency (pulse) output (-)			
	DOUT+	Digital output (+)			
Digital output	DCOM-	Digital output (-)			
Communication	TXR+	Communications output (RS485+)			
interface	TXR-	Communications output (RS485-)			

INSTALLATION DIMENSIONS (Flanged Model)

Flange										
Diameter (mm)	L (mm)	D (mm)	K(mm)	H (mm)	Bolt	n*d (mm)				
15	200	95	65	301.5	M12*50	4*ø14				
20	200	105	75	308.5	M12*50	4*ø14				
25	200	115	85	318	M12*50	4*ø14				
32	200	140	100	M16*7O	4*ø18					
40	200	150	110	M16*7O	4*ø18					
50	200	165	165 125 353 M16*7O							
65	200	185	145	368.5	M16*7O	4*ø18				
80	200	200	160	383.5	M16*7O	8*ø18				
100	250	220	180	404	M16*7O	8*ø18				
125	250	250	210	432	M16*7O	8*ø18				
150	300	285	285 240 458		M20*90	8*ø22				
200	350	340 295 515.5		515.5	M20*90	12*ø22				
250	450	405	355	584	M24*110	12*ø26				
300	500	460	460 410 626.5 M24*110		M24*110	12*ø26				
350	550	520	470	681	M24*110	16*ø26				
400	600	580	525	741	M27*130	16*ø30				
450	600	640	585	791	M27*130	20*ø30				
500	600	715	650	856.5	M30*140	20*ø33				
600	600	840	770	972	M33*170	20*ø36				
700	700	910	840	1058	M33*180	24*ø36				
800	800	1025	950	1166.5	M36*210	24*ø39				
900	900	1125	1050	1266.5	M36*220	28*ø39				
1000	1000	1255	1170	1381.5	M39*250	28*ø42				









Bidirectional measurement Easy to install

















S TYPE (Hygienic Tri-Clamp)

ΙΤΥΡΕ (Insertion Style)

ΜΤΥΡΕ (Mini Mag Meter)



1

Diameter	PTFE: DN2.5-DN1000							
	Rubber: DN50-DN3000							
Flow Direction	Forward; Reverse							
Repeatability Error ±0.1%								
Accuracy	±0.5% of rate, Optionally ±0.2% of rate							
	Rubber liner: -20+60°C							
Modium Tomporaturo	PTFE liner:-20+120 °C							
Max Temp above 80°C refers to Remote display type)	PFA: -20 + 180°C							
	Ceramic: -20+180 °C							
Velocity	0.3 - 10m/s							
Ambient Temperature	-20+60 °C 5%~95%							
Relative Humidity								
Power Consumption	<20W							
Protection	IP 65, IP 68 (Remote Type)							

O PERFORMANCE OF THE ELECTRODE MATERIALS

Electrode Material	Application
SS 316L	Ideal for general water, sewage and non corrosive chemical mediums. Widely used in general industry
Hastelloy B	Hastelloy® has a high level of all-round corrosion resistance. High resistance to localized corrosion (superior to Stainless Steel) Good for Salt Water / brine solutions
Hastelloy C	Resistant to oxidizing acids such as nitric acid, mixed acids and ideal for sea water
Titanium	Excellent corrosion resistance in many aggres sive environments , particularly oxidizing and chloride -containing media. Good for abrasive media.
Tantalum	Strong resistance to corrosive mediums that is akin to glass. Highly Resistant and suitable for a wide variety of challenging applications- Contact us
Platinum-iridium	Highly Resistant and suitable for most challenging applications- Contact us
Ceramic	Highly Resistant to corrosion and wear as well as extreme temperatures



17

Diamotor		Flow Rate (m ³ /h)							
Dian	neter	V=0.3m/s	V=6m/s	V=10m/s					
mm	Inch	Min	Calibrated	Max					
2.5	1/10"	0.0053	0.106	0.177					
4	1/8"	0.014	0.271	0.452					
6	1/4"	0.03	0.6	1					
10	3/8"	0.1	1.7	3					
15	1/2"	0.2	4	6					
20	3/4"	0.3	7	11					
25	1"	0.5	11	18					
32	1-1/4"	0.9	17	29					
40	1-1/2"	1	27	45					
50	2"	2	42	71					
65	2-1/2"	4	72	120					
80	3"	5	109	181					
100	4"	8	170	283					
125	5"	13	265	442					
150	6"	20	382	636					
200	8"	34	679	1131					
250	10"	53	1060	1767					
300	12"	76	1527	2545					
350	14"	104	2078	3465					
400	16"	136	2714	4524					
450	18"	171	3435	5726					
500	20"	212	4241	7069					
600	24"	305	6107	10179					
700	28"	415	8310	13850					
800	32"	542	10860	18100					
900	36"	662	13740	22900					
1000	40"	848	16962	28270					



1

Model	odel Suffix Code				Description									
BMF-	1	2	3	4	6	6	-7	8	9	0	0	12	13	Electromagnetic Flow Meter
	В													B type (Locally Mounted Display)
	Y												• • • • • • • • • • • • • • • • • • • •	Y type (Remote Mounted Display)
Туре	W													W type (Battery supply)
	S													S type (Hygienic Tri-clamp, Stainless body, PTFE liner
	A													ATEX Type (Ex-proof)
	Н													HY900(For sludge)
Diamete	er	xxx												Pipe Diameter 0006: DN6; 0015: DN15 0100: DN100; 2200: DN2200
Ctructu	*•		S											Compact Type with local display
Structu	re		L										· · · · · · · · · · · · · · · · · · ·	Remote Type; 10 meters cable default
				М										SS316L
				Т										Titanium

		2	5			
Electrode Material	D					Tantalum
	Н					Hastelloy C
	Р					Platinum-Iridium
	С					Ceramic
0:		0				No Output
Signal Output		1				4-20mA / Pulse
X						Rubber (DN40-DN2000)
			F			PTFE (DN2.5-DN2000)
Liner Material A				PFA (DN2.5-DN500)		
			С			Ceramic (DN10-DN600)
Ρ		Ρ			Polyurethane (DN15-DN500)	
				-0		110-240V AC
Power Supply				-1		24V DC (20-36V DC)
			-2		Battery Power Supply	
					0	No Communication
1					1	Modbus RS485
Communication				2	HART	
				2	CDDC	

	3						GENS
	4						Others (Profibus DP, Profibus PA, BACnet / IP, etc)
***************************************		0					No Grounding
Sensor Grounding		1					Grounding Rings
		2					Grounding Electrode
			DXX				D16:DIN PN16 Flange ; D25: DIN PN25 Flange
Connection			AXX				A15: ANSI150# Flange; A30: ANSI 300# Flange
Connection			JXX				J10: JIS 10K Flange; J20: JIS 20K Flange
			XXX				On request
				CS			Carbon Steel
Body Material				S4			Stainless Steel 304
				S6			Stainless Steel 316
O a h l a				••••••	0		Default
Cable					ХХ		Optional
						5	± 0.5%
Accuracy						2	± 0.2%
1							





The flow meter should be installed at a lower system level and vertically upwards of the horizontal pipe. Avoid installation at the highest system point and vertically downwards the pipe. (To reduce the effects of entrained air)



When drop is more than 5m, install Anti-drain valve downstream.



Install at the lowest point when used in an open drain to maintain a full pipe.



Needs 10D of upstream and 5D of downsteam straight pipe



Do not install it at the inlet of a pump, install it at the exit.

Install in the rising section





LIQUID TURBINE **FLOW METER**





VORTEX STEAM FLOW METER





ULTRASONIC **FLOW METER**









