

FLOW RATE INDICATOR / TOTALIZER



WITH ANALOG AND PULSE SIGNAL OUTPUTS



Advantages

- Robust IP67 (NEMA4X) field enclosure. It is so rugged, you can even stand on it!
- Intrinsically Safe available - ATEX and IECEx approval for gas and dust applications.
- Programming can be done by your own crew, with the sensible menu-driven structure, saving cost and irritation. **Know one, know them all!**
- Very diverse mounting possibilities: walls, pipes, panels or directly onto outdoor sensors!

Features

- Displays instantaneous flow rate, total and accumulated total.
- Large 17mm (0.67") digit selection for flow rate or total.
- Selectable on-screen engineering units; volumetric or mass.
- Auto backup of settings and running totals.
- Explosion/flame proof available.
- Full Modbus communication RS232/485/TTL.
- Loop or battery powered, 8 - 24V AC/DC or 115 - 230V AC power supply.
- Sensor supply 3.2 / 8.2 / 12 / 24V DC.

Signal output

- (0)4 - 20mA / 0 - 10V DC according to flow rate.
- Scaled pulse output according to accumulated total.

Signal input

Flow

- Ability to process all types of flow meter signals: Reed-switch, NAMUR, NPN/PNP pulse, Sine wave (coil), Active pulse signals, (0)4 - 20mA, 0 - 10V DC.

Applications

- The F-Series is your first and safest choice for field mount indicators in safe and hazardous area applications. Especially in harsh weather conditions like rain, snow, salty atmospheres and temperatures between -40°C up to +80°C (-40°F up to 176°F).
- Liquid flow measurement where re-transmission of the flow rate and/or totalizer functions or serial communication is required. Alternative basic models: F010 - F011 - F012 - F014 or more advanced F112 - F113 - F118 or the D-Series DIN panel mount flow rate indicators.

General information

Introduction

The F110 is the most popular model in our range of flow rate / totalizers, complete with pulse and analog output signals. Even demanding applications are catered for with our base unit configuration. A wide selection of options further enhances the capabilities of this model, including Intrinsic Safety and full Modbus communication.

Display

The display has large 17mm (0.67") and 8mm (0.31") digits which can be set to show flow rate and totals. On-screen engineering units are easily configured from a comprehensive menu. The accumulated total can register up to 11 digits and is backed-up in EEPROM memory every minute.

Configuration

All configuration settings are accessed via a simple operator menu which can be password protected. Each setting is clearly indicated with an alphanumerical description, which avoids confusing abbreviations and baffling codes. Once familiar with one F-series product, you will be able to program all models in the series without a manual. All settings are safely stored in EEPROM memory in the event of sudden power failure.

Analog output signal

The flow rate is re-transmitted with the (0)4-20mA or 0 - 10V DC output signal. The output signal is updated eight times per second with a filter function being available to smoothen out the signal if desired.

The output value is user defined in relation to the flow rate, e.g. 4mA equals to 15L/Hr and 20mA equals to 2000L/Hr. The output signal can be passive, active or isolated where the passive output type will loop power the F110 as well.

Pulse output

The scaleable pulse output, reflects the count on the accumulated display. The pulse length is user defined from 0.001 second up to 9.999 seconds. The maximum output frequency is 500Hz. The output signal can be passive NPN, active PNP or an isolated electro-mechanical relay.

Signal input

The F110 accepts most pulse and analog input signals for volumetric flow or mass flow measurement. The input signal type can be selected by the user in the configuration menu without having to adjust any sensitive mechanical dip-switches or jumpers. The analog input is available with lineair and square root calculation and even as 4 - 20mA input loop powered.

Communication

All process data and settings can be read and modified manually or through the Modbus communication link (RS232 / RS485). Full Modbus functionality remains available for the Intrinsically Safe version (TTL).

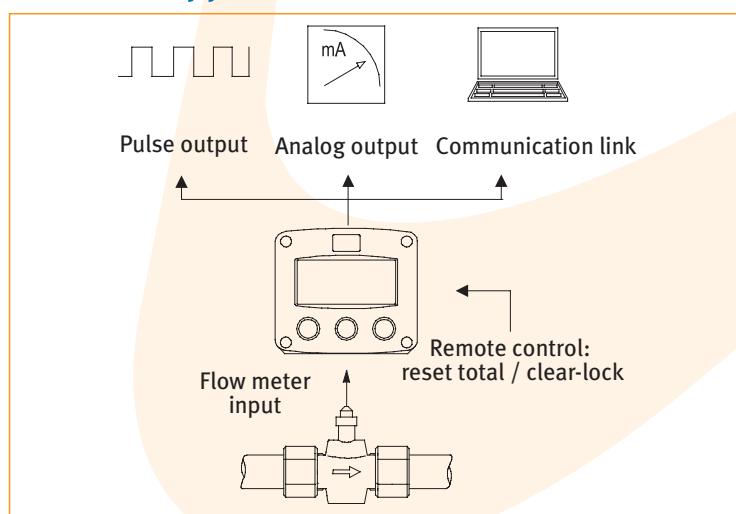
Hazardous areas

This model has been ATEX and IECEx certified Intrinsically Safe for gas and dust applications, with an allowed ambient temperature of -40°C to +70°C (-40°F to +158°F). A flame proof Ex d enclosure with ATEX certification is also available.

Enclosures

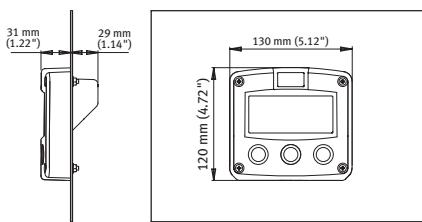
Various types of enclosures can be selected, all ATEX and IECEx approved. As standard the F110 is supplied in an GRP panel mount enclosure, which can be converted to an IP67 / NEMA 4X GRP field mount enclosure by the addition of a back case. Most popular is our rugged aluminum field mount enclosure with IP67 / NEMA 4X rating. Both European or U.S. cable gland entry threads are available.

Overview application F110

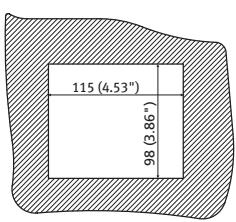


Dimensions enclosures

Aluminum & GRP panel mount enclosure

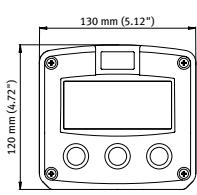


HB & HC enclosures

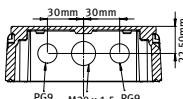


panel cut-out

Aluminum & GRP field / wall mount enclosures

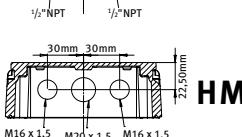


Aluminum

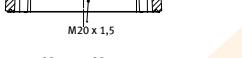


HA

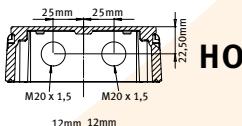
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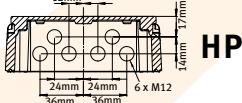
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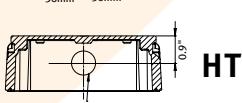
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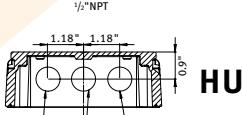
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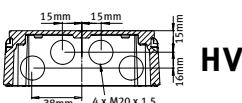
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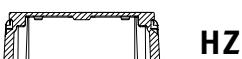
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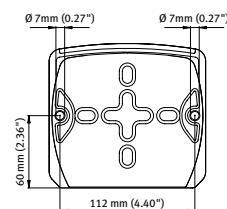
HU



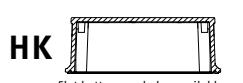
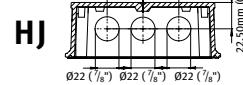
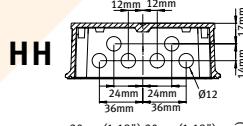
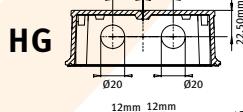
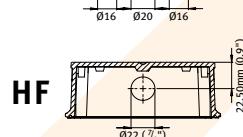
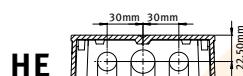
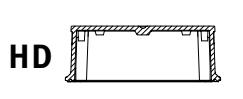
HV



Hz

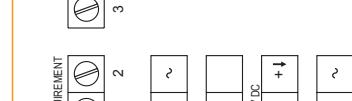
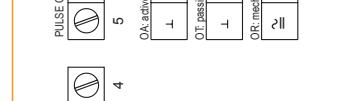
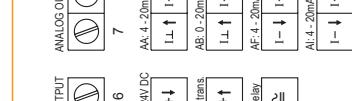
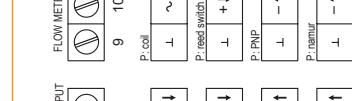
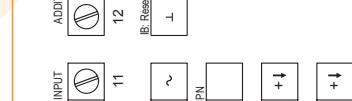
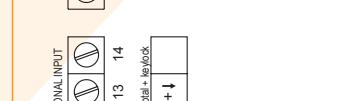
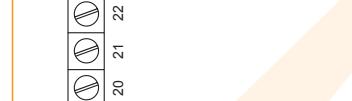
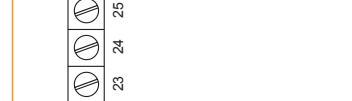
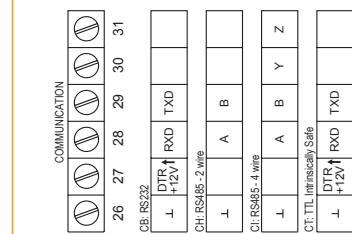


GRP

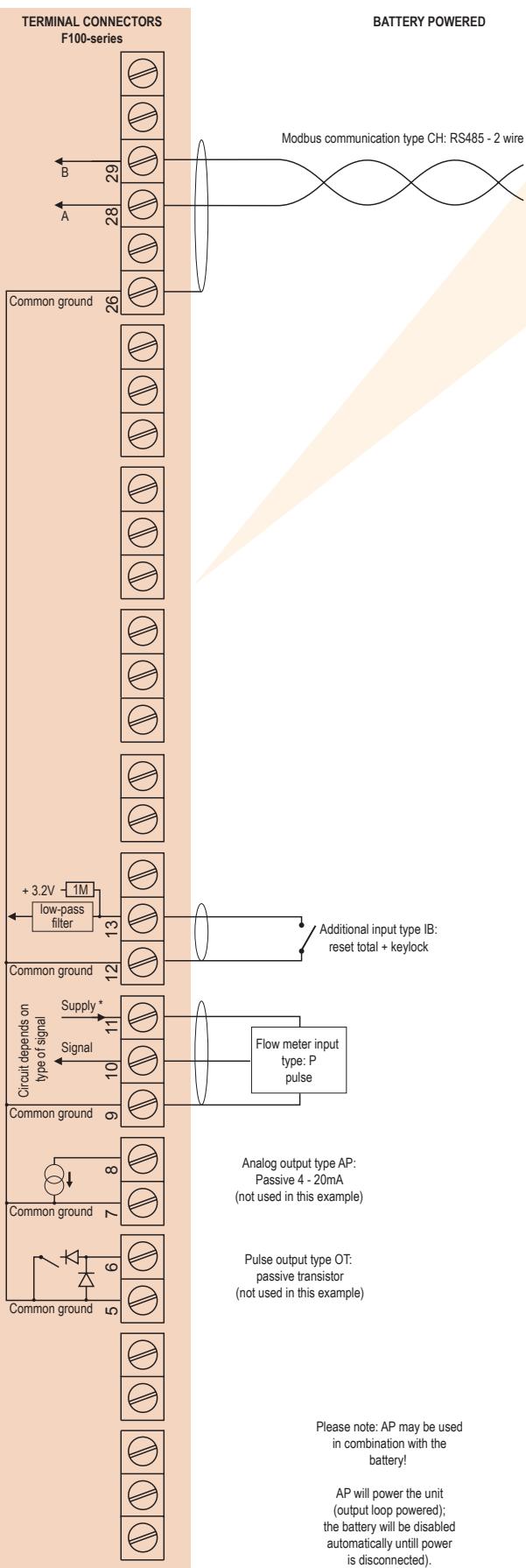


Flat bottom, no holes available.

Terminal connections

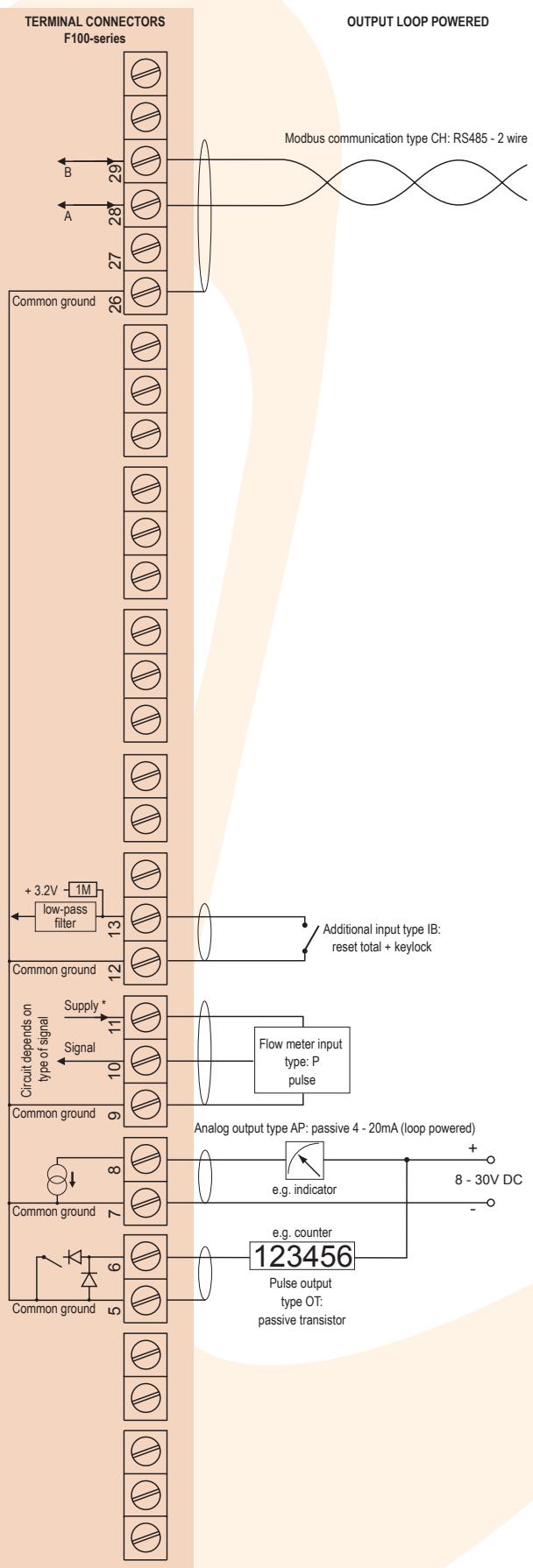


Typical wiring diagram F110-P-(AP)-CH-IB-OT-PB

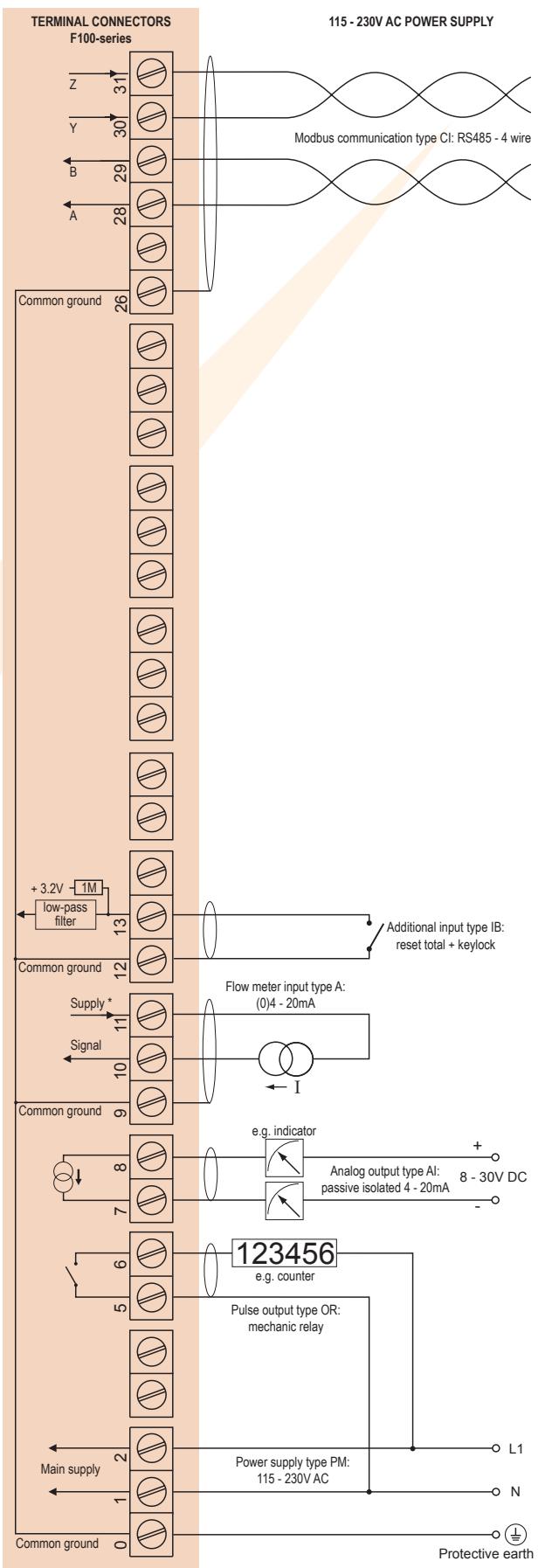
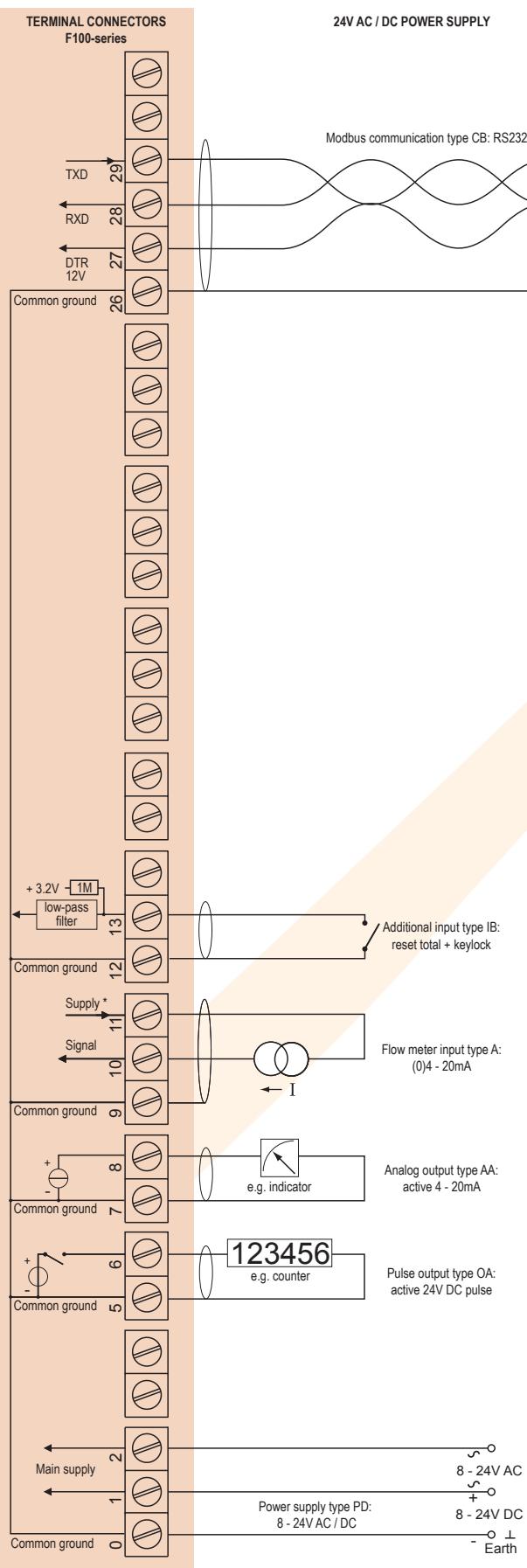


* Supply voltage: 1.2 / 3.2V DC to sensor

Typical wiring diagram F110-P-AP-CH-IB-OT-PX



* Supply voltage: 1.2 / 3.2V DC to sensor



* Supply voltage: 3.2 / 8.2 / 12 / 24V DC to sensor

* Supply voltage: 3.2 / 8.2 / 12 / 24V DC to sensor

Hazardous area applications

The F110-XI has been certified according ATEX and IECEx by DEKRA for use in Intrinsically Safe applications with an ambient temperature of -40°C to +70°C (-40°F to +158°F).

- The ATEX markings for gas and dust applications are:



II 1 G Ex ia IIB/IIC T4 Ga
II 1 D Ex ia IIIC T100 °C Da IP6X.

- The IECEx markings for gas and dust applications are: **Ex ia IIC/IIB T4 Ga** and **Ex ia IIIC T100 °C Da IP6X.**

Besides the I.S. power supply for the pulse output, it is allowed to connect up to three I.S. power supplies in IIB/IIIC applications or one in IIC applications. Consult the certificate for the maximum input and output values of the circuits. Full functionality of the F110 remains available, including 4 - 20mA output, pulse output and Modbus communication (type CT). Power supply type PD-XI offers a 8.2V sensor supply e.g. for one Namur sensor.

An ATEX approved flame proof Ex d enclosure is available as well. Please contact your supplier for further details.

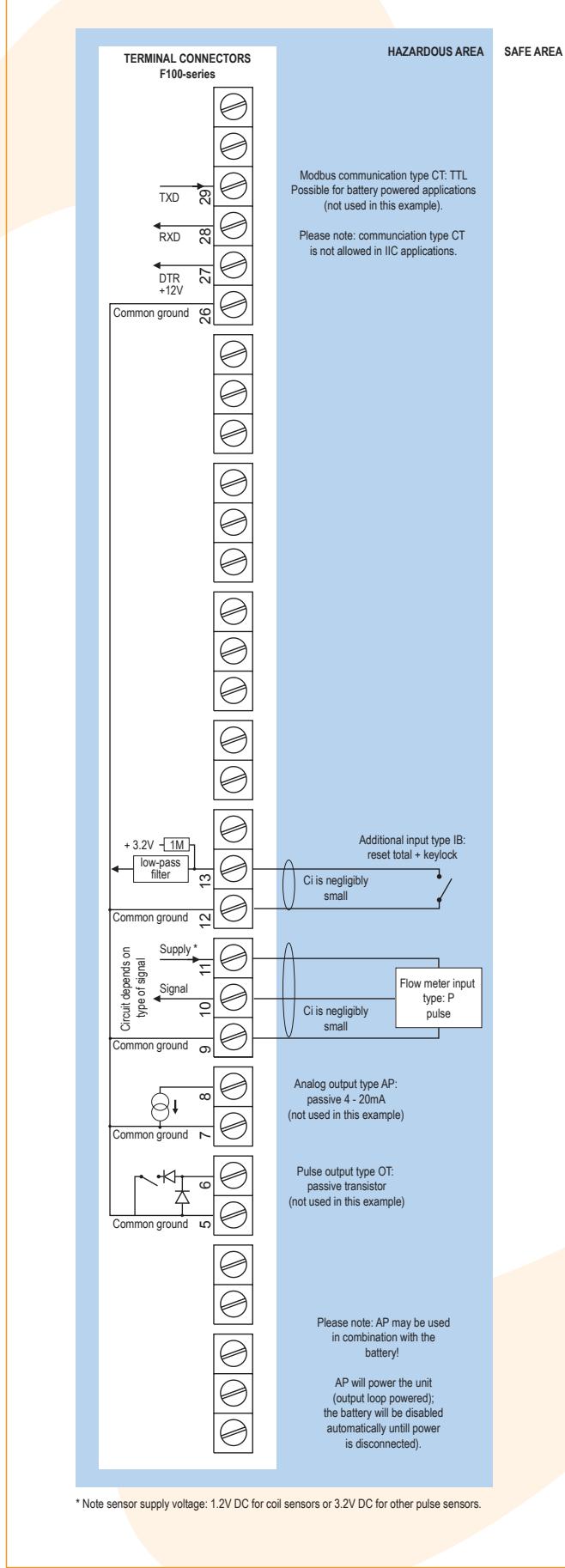
Certificate of conformity KEMA o3ATEX1074 X

- **IECEx DEK 11.0042X**

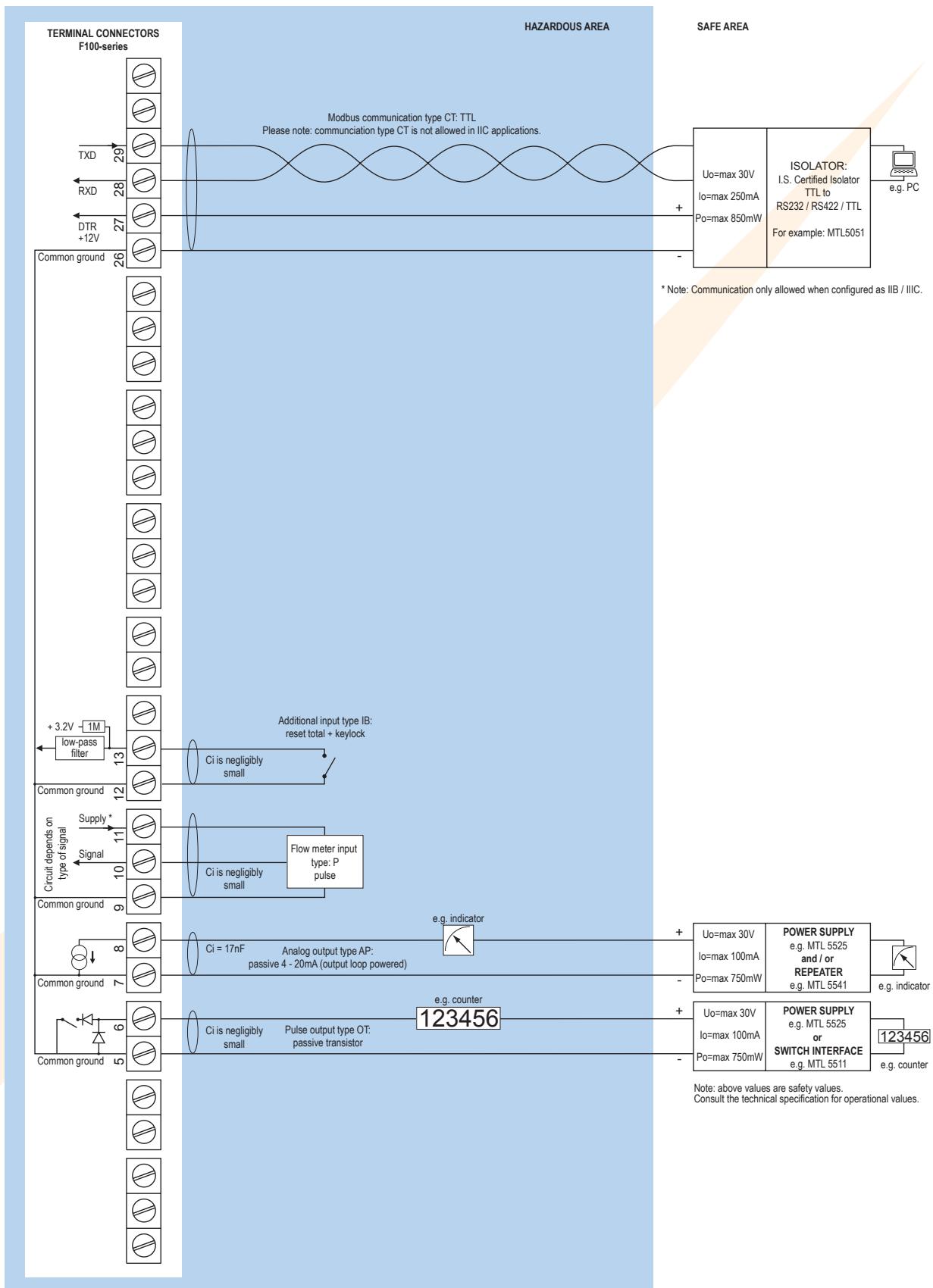
IECEx Certificate of Conformity		
INTERNATIONAL ELECTROTECHNICAL COMMISSION IEC Certification Scheme for Explosive Atmospheres		
For more details of the IECEx Scheme see www.iecex.com		
Certification No.:	IECEx DEK 11.0042X	Issue No.:
Status:	Current	Certificate history:
Date of issue:	2011-04-22	Page 1 of 4
Applicant:	Fluidwell B.V. Volweg 23 6812 AZ Arnhem The Netherlands	
Electrical Apparatus: Optional accessory:	Indicator Model F1 Series	
Type of Protection:	Ex i	
Marking:	Ex ia IICB T4 Ga Ex ia IIIC T100 °C Da IP6X	
Approved for issue on behalf of the IECEx Certification Body:	C.G. van Es	
Position:	Certification Manager	
Signature: (for printed version)		
Date:	2011-04-22	
<p>This certificate and schedule may only be reproduced in full. 2. This certificate is not transferable and remains the property of the issuing body. 3. The status and authenticity of this certificate may be verified by visiting the website of the IECEx Scheme.</p> <p>Certified by:</p> <p>DEKRA Certification B.V. Utrechtseweg 212 6812 AR Arnhem The Netherlands</p> <p>All testing, inspection, auditing and certification activities of the former KEMA Quality are an integral part of the DEKRA Quality.</p>		
<p>CERTIFICATE EC-Type Examination</p> <p>(1) This equipment and any acceptable variation thereof is specified in the schedule to this certificate and the documents therein referred to. (2) DEKRA Certification B.V., notified body number 0344 in accordance with Article 9 of the Council Directive 94/9/EC of 23 March 1994 on the approximation of the laws of the Member States relating to the harmonization of the requirements relating to the design and construction of equipment and protective systems intended for use in potentially explosive atmospheres (hereinafter referred to as "the Directive"). The examination and test results are recorded in confidential test report number NILEXEN/EX11/0030**. (3) Compliance with the Essential Health and Safety Requirements has been assessed by compliance with: EN 60079-0 : 2009 EN 60079-11 : 2007 EN 60079-28 : 2007 EN 60524-11 : 2006 (4) If the sign "i" is placed after the certificate number, it indicates that the equipment is subject to special conditions for safe use as indicated in the schedule to this certificate. (5) This certificate is valid for the equipment only as regards the design, manufacture and trade of the specific equipment according to the Directive 94/9/EC. Further use of the equipment beyond the limits of the examination and review of the equipment. These are not covered by this certificate. (6) The marking of the equipment shall include the following: II 1 G Ex ia IICB T4 Ga II 1 D Ex ia IIIC T100 °C Da IP6X</p> <p>DEKRA Certification B.V. C.G. van Es Certification Manager</p> <p><small>* Import and export of this certificate and its copies is allowed. The Certificate may only be introduced to customs and without any charge. ** All testing, inspection, auditing and certification activities of the former KEMA Quality are an integral part of the DEKRA Quality Group.</small></p>		

Configuration example IIB /IIIC and IIC

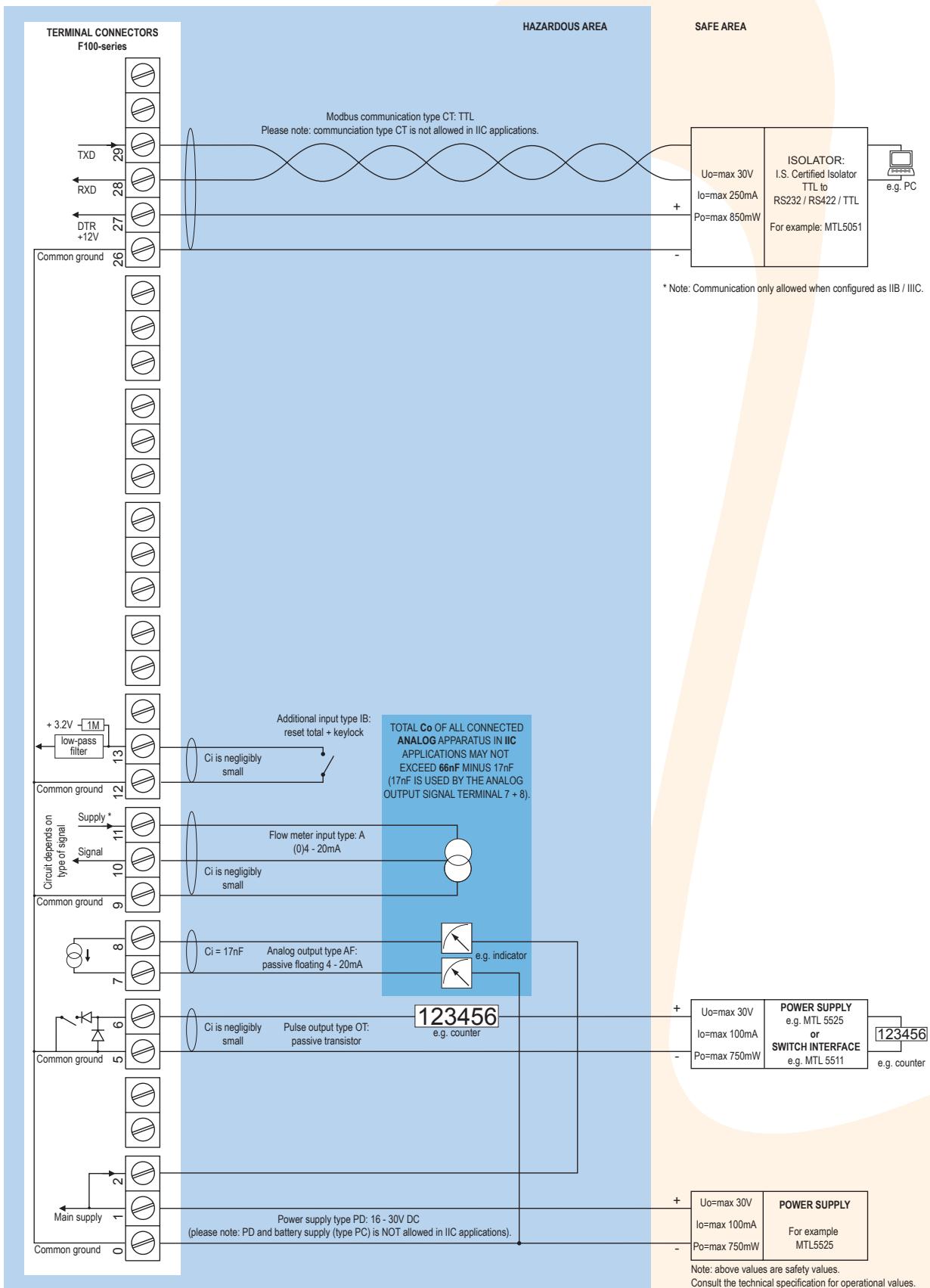
F110-P-(AP)-(CT)-IB-(OT)-PC-XI - Battery powered unit



Configuration example IIB /IIIC and IIC - F110-P-AP-(CT)-IB-OT-PX-XI - Output loop powered

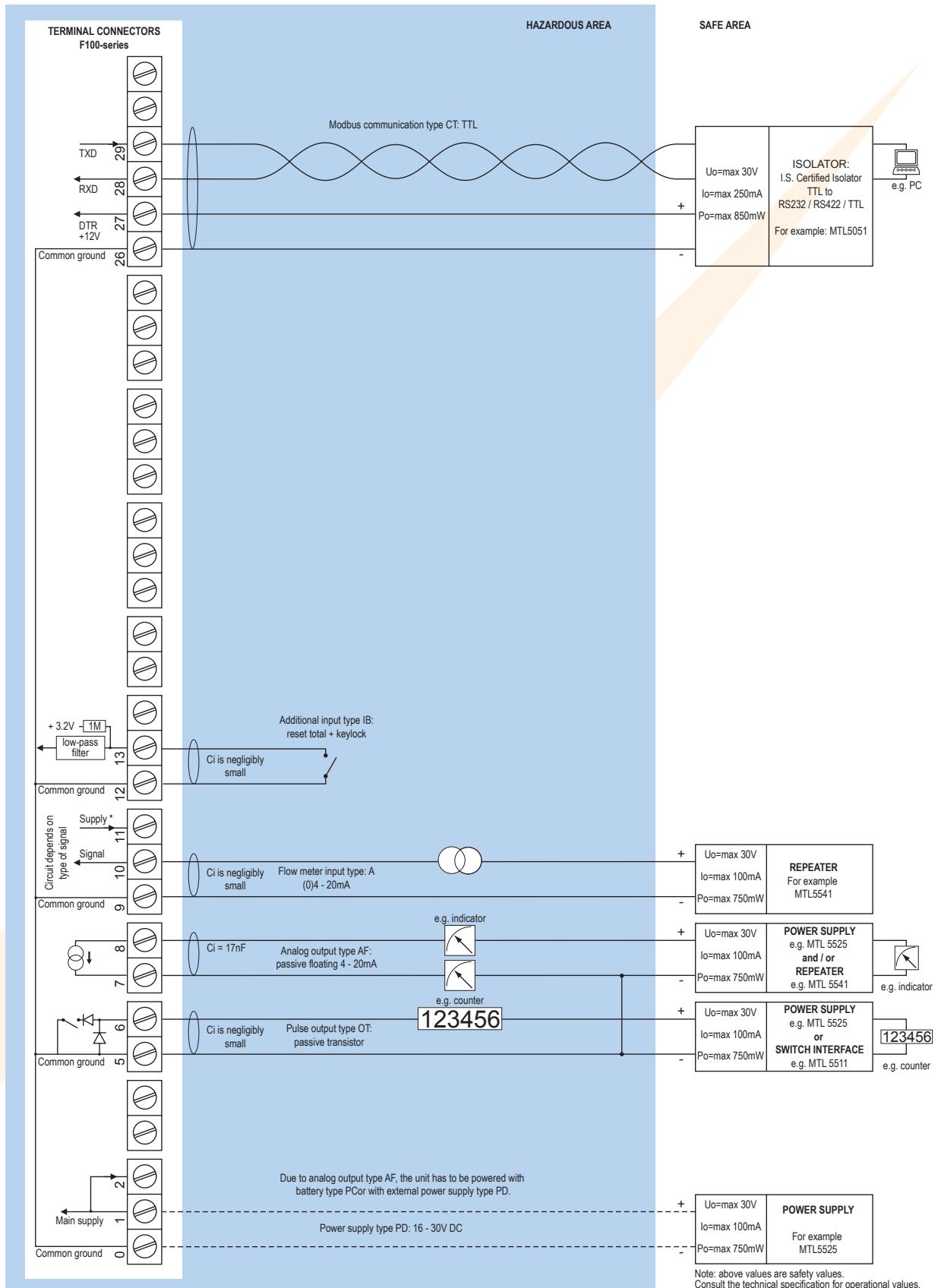


Configuration example IIB / IIIC and IIC - F110-A-AF-(CT)-IB-OT-PD-XI - Power requirement 16 - 30V DC



* Note power supply type PD: the supply voltage to pulse sensors is maximum 8.7V ($U_o=\max 8.7V$ $I_o=\max 25mA$ $P_o=\max 150mW$) and to analog sensors as connected to terminal 1 (internally linked).

Configuration example IIB / IIIC - F110-A-AF-CT-IB-OT-(PC)-(PD)-XI - Power requirement 16 - 30V DC or battery powered



Technical specification

General

Display

Type	High intensity reflective numeric and alphanumeric LCD, UV-resistant.
Dimensions	90 x 40mm (3.5" x 1.6").
Digits	Seven 17mm (0.67") and eleven 8mm (0.31") digits. Various symbols and measuring units.
Refresh rate	User definable: fast, 1sec , 3sec, 15sec, 30sec, off.
Option ZB	Transflective LCD with adjustable green LED backlight. Good readings in full sunlight and darkness.
Note ZB	Only available for safe area applications.

Ambient temperature

Safe areas	-40°C to +80°C (-40°F to +176°F).
Intrinsically Safe	-40°C to +70°C (-40°F to +158°F).

Power requirements

Type PB	Long life Lithium battery - life-time depends upon settings and configuration - up to 5 years.
Type PC	Intrinsically Safe long life lithium battery - life-time depends upon settings and configuration - up to 5 years.
Type PD	8 - 24V AC / DC ± 10%. Power consumption max. 10 Watt. Intrinsically Safe: 16 - 30V DC; power consumption max. 0.75 Watt.
Type PF	24V AC / DC ± 10%. Power consumption max. 15 Watt.
Type PL	Input loop powered from sensor signal 4 - 20mA (type "A") - requires types AI and OT (not Xi).
Type PM	115 - 230V AC ± 10%. Power consumption max. 15 Watt.
Type PX	8 - 30V DC. Power consumption max. 0.5 Watt.
Type ZB	12 - 24V DC ± 10% or internally powered with type PD / PF / PM. Power consumption max. 1 Watt.
Note PB/PF/PM	Not available Intrinsically Safe.
Note PF/PM	The total consumption of the sensors and outputs may not exceed 400mA @ 24V.
Note	For Intrinsically Safe applications, consult the safety values in the certificate.

Sensor excitation

Type PB/PC/PX	3.2V DC for pulse signals and 1.2V DC for coil pick-up.
Note	This is not a real sensor supply. Only suitable for sensors with a very low power consumption like coils (sine wave) and reed-switches.
Type PD	1.2 / 3.2 / 8.2 / 12 / 24V DC - max. 50mA @ 24V DC.
Type PD-XI	1.2 / 3.2 / 8.2V DC - max. 7mA @ 8.2V DC and mains power supply voltage (as connected to terminal 1).
Note	In case PD-XI and signal A or U: the sensor supply voltage is according to the power supply voltage connected to terminal 1. Also terminal 2 offers the same voltage.
Type PF / PM	1.2 / 3.2 / 8.2 / 12 / 24V DC - max. 400mA @ 24V DC.

Terminal connections

Type	Removable plug-in terminal strip. Wire max. 1.5mm ² and 2.5mm ² .
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Data protection

Type	EEPROM backup of all settings. Backup of running totals every minute. Data retention at least 10 years.
Password	Configuration settings can be password protected.

Directives & Standards

EMC	Directive 2004/108/EC, FCC 47 CFR part 15.
Low voltage	Directive 2006/95/EC
ATEX / IECEx	Directive 94/9/EC, IEC 60079-0, IEC 60079-11, IEC 60079-26.
IP & NEMA	EN 60529 & NEMA 250

Enclosure

General

Window	Polycarbonate window.
Sealing	Silicone.
Control keys	Three industrial micro-switch keys. UV-resistant silicone keypad.

Aluminum wall / field mount enclosures

General	Die-cast aluminum wall/field mount enclosure IP67 / NEMA 4X with 2-component UV-resistant coating.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	1100 gr.
Type HA	Cable entry: 2 x PG9 and 1 x M20.
Type HL	Cable entry: 2 x 1/2" NPT.
Type HM	Cable entry: 2 x M16 and 1 x M20.
Type HN	Cable entry: 1 x M20.
Type HO	Cable entry: 2 x M20.
Type HP	Cable entry: 6 x M12.
Type HT	Cable entry: 1 x 1/2" NPT.
Type HU	Cable entry: 3 x 1/2" NPT.
Type HV	Cable entry: 4 x M20.
Type HZ	Cable entry: no holes.

GRP wall / field mount enclosures

General	GRP wall/field mount enclosure IP67 / NEMA 4X, UV-resistant and flame retardant.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	600 gr.
Type HD	Cable entry: no holes.
Type HE	Cable entry: 2 x Ø 16mm and 1 x Ø 20mm.
Type HF	Cable entry: 1 x Ø 22mm (7/8").
Type HG	Cable entry: 2 x Ø 20mm.
Type HH	Cable entry: 6 x Ø 12mm.
Type HJ	Cable entry: 3 x Ø 22mm (7/8").
Type HK	Flat bottom, cable entry: no holes.

Panel mount enclosures

Dimensions	130 x 120 x 60mm (5.12" x 4.72" x 2.36") - W x H x D.
Panel cut-out	115 x 98mm (4.53" x 3.86") L x H.
Type HB	Die-cast aluminum panel mount enclosure IP65 / NEMA 4X.
Weight	600 gr.
Type HC	GRP panel mount enclosure IP65 / NEMA 4X, UV-resistant and flame retardant.
Weight	450 gr.

Hazardous area

Intrinsically Safe (Type XI)

ATEX certification	II 1 G Ex ia IIB/IIC T4 Ga. II 1 D Ex ia IIIC T100 °C Da IP6X.
IECEx certification	Ex ia IIC/IIB T4 Ga. Ex ia IIIC T100 °C Da IP6X.
Ambient Ta	-40°C to +70°C (-40°F to +158°F).

Explosion proof (Type XF)

ATEX certification	II 2 G Ex d IIB T5 Gb. II 2 G x t IIIB T100 °C Db.
Type XF	Dimensions of enclosure: 300 x 250 x 200mm (11.8" x 9.9" x 7.9") L x H x D.
Weight	Appr. 15kg.
Note	IECEx available on request.

Signal inputs

Flow meter

Type P	Coil / sine wave (HI: 20mVpp or LO: 8mVpp - sensitivity selectable), NPN/PNP, open collector, reed-switch, Namur, active pulse signals 8 - 12 and 24V DC.
Frequency	Minimum 0Hz - maximum 7kHz for total and flow rate. Maximum frequency depends on signal type and internal low-pass filter. E.g. reed switch with low-pass filter: max. frequency 120Hz.
K-Factor	0.000010 - 9,999,999 with variable decimal position.
Low-pass filter	Available for all pulse signals.
Option ZF	coil sensitivity 10mVpp.
Type A	(o)4 - 20mA. Analog input signal can be scaled to any desired range within 0 - 20mA.
Type U	0 - 10V DC. Analog input signal can be scaled to any desired range within 0 - 10V DC.
Accuracy	Resolution: 14 bit. Error < 0.025mA / ± 0.125% FS. Low level cut-off programmable.
Span	0.000010 - 9,999,999 with variable decimal position.
Update time	Four times per second.
Voltage drop	Type A: 2.5V @ 20mA.
Load impedance	Type U: 3kOhm.
Relationship	Linear and square root calculation.
Note	For signal type A and U: external power to sensor is required; e.g. type PD.

Additional input

Function	• Terminal input to reset total remotely. • If this terminal input is closed, the "clear total"-function is disabled.
Type IB	Internally pulled-up switch contact - NPN.
Duration	Minimum pulse duration 100msec.

Signal outputs

Digital output

Function	Pulse output - transmitting accumulated total.
Frequency	Max. 500Hz. Pulse length user definable between 0.001 second up to 9.999 seconds.
Type OA	One active 24V DC transistor output (PNP); max. 50mA per output (requires -PD, PF or PM).
Type OR	One electro-mechanical relay output - isolated; max. switch power 230V AC (N.O.) - 0.5A per relay (requires PF or PM).
Type OT	One passive transistor output (NPN) - not isolated. Max. 50V DC - 300mA per output.

Analog output

Function	Transmitting flow rate.
Accuracy	10 bit. Error < 0.05%. Analog output signal can be scaled to any desired range.
Update time	Eight times per second.
Type AA	Active 4 - 20mA output (requires PD, PF or PM).
Type AB	Active 0 - 20mA output (requires PD, PF or PM).
Type AF	Passive floating 4 - 20mA output for Intrinsically Safe applications (requires XI + PC or PD).
Type AI	Passive galvanically isolated 4 - 20mA output - also available for battery powered models (requires PB, PD, PF, PL or PM).
Type AP	Passive 4 - 20mA output - not isolated. Unit will be loop powered.
Type AU	Active 0 - 10V DC output (requires PD, PF or PM).

Communication option

Function	Reading display information, reading / writing all configuration settings.
Protocol	Modbus ASCII / RTU.
Speed	1200 - 2400 - 4800 - 9600 baud.
Addressing	Maximum 255 addresses.
Type CB	RS232
Type CH	RS485 2-wire
Type CI	RS485 4-wire
Type CT	TTL Intrinsically Safe.

Operational

Operator functions

Displayed Functions	<ul style="list-style-type: none"> • Flow rate and / or total. • Total and accumulated total. • Total can be reset to zero by pressing the CLEAR-key twice.
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Total

Digits	7 digits.
Units	L, m³, GAL, USGAL, kg, lb, bbl, no unit.
Decimals	0 - 1 - 2 or 3.
Note	Total can be reset to zero.

Accumulated total

Digits	11 digits.
Units / decimals	According to selection for total.
Note	Can not be reset to zero.

Flow rate

Digits	7 digits.
Units	mL, L, m³, Gallons, kg, Ton, lb, bl, cf, RND, ft³, scf, Nm³, NL, igal - no units.
Decimals	0 - 1 - 2 or 3.
Time units	/sec - /min - /hr - /day.

Ordering information

Standard configuration: F110-P-AP-CX-EX-HC-IX-OT-PX-TX-XX-ZX.

Ordering information:	F110	-	-A	-C	-EX	-H	-I	-O	-P	-TX	-X	-Z
Flow meter input signal												
A	Ⓐ (o)4 - 20mA input.											
P	脉冲输入: coil, npn, pnp, namur, reed-switch.											
U	0 - 10V DC input.											
Analog output signal												
AA	Active 4 - 20mA output - requires PD, PF or PM.											
AB	Active 0 - 20mA output - requires PD, PF or PM.											
AF	Ⓐ I.S. floating 4 - 20mA output - requires XI + PC or PD.											
AI	Isolated 4 - 20mA output - requires PB, PD, PF, PL or PM.											
AP	Ⓐ Passive 4 - 20mA output, loop powered unit.											
AU	Active 0 - 10V DC output - requires PD, PF or PM.											
Communication												
CB	Communication RS232 - Modbus ASCII / RTU.											
CH	Communication RS485 - 2-wire - Modbus ASCII / RTU.											
CI	Communication RS485 - 4-wire - Modbus ASCII / RTU.											
CT	Ⓐ Intrinsically Safe TTL - Modbus ASCII / RTU.											
CX	Ⓐ No communication.											
Flow equations												
EX	Ⓐ No flow equations.											
Panel mount enclosures - IP65 / NEMA4X												
HB	Aluminum enclosure.											
HC	GRP enclosure.											
GRP field / wall mount enclosures - IP67 / NEMA4X												
HD	Ⓐ Cable entry: no holes.											
HE	Ⓐ Cable entry: 2 x Ø 16mm & 1 x Ø 20mm.											
HF	Ⓐ Cable entry: 1 x Ø 22mm (7/8").											
HG	Ⓐ Cable entry: 2 x Ø 20mm.											
HH	Ⓐ Cable entry: 6 x Ø 12mm.											
HJ	Ⓐ Cable entry: 3 x Ø 22mm (7/8").											
HK	Flat bottom, cable entry: no holes.											
Aluminum field / wall mount enclosures - IP67 / NEMA4X												
HA	Ⓐ Cable entry: 2 x PG9 + 1 x M20.											
HL	Ⓐ Cable entry: 2 x 1/2" NPT.											
HM	Ⓐ Cable entry: 2 x M16 + 1 x M20.											
HN	Ⓐ Cable entry: 1 x M20.											
HO	Ⓐ Cable entry: 2 x M20.											
HP	Ⓐ Cable entry: 6 x M12.											
HT	Ⓐ Cable entry: 1 x 1/2" NPT.											
HU	Ⓐ Cable entry: 3 x 1/2" NPT.											
HV	Ⓐ Cable entry: 4 x M20.											
HZ	Ⓐ Cable entry: no holes.											
Additional input signal												
IB	Ⓐ Remote control input to reset total or to lock the "clear total" button.											
IX	Ⓐ No external input.											
Digital output signal												
OA	One active transistor output - requires PD, PF or PM.											
OR	One mechanical relay output - requires PF or PM.											
OT	Ⓐ One passive transistor output - standard configuration.											
Power requirements												
PB	Lithium battery powered.											
PC	Ⓐ Lithium battery powered - Intrinsically Safe.											
PD	Ⓐ 8 - 24V AC/DC + sensor supply - with XI: 16 - 30V DC.											
PF	24V AC/DC + sensor supply.											
PL	Input loop powered from sensor signal type "A" - requires AI and OT (not XI).											
PM	115 - 230V AC + sensor supply.											
PX	Ⓐ Basic power supply 8 - 30V DC (no real sensor supply). Unit requires external loop AP.											
Temperature input signal												
TX	Ⓐ No temperature input signal.											
Hazardous area												
XI	Intrinsically Safe, according ATEX and IECEx.											
XF	Ex d enclosure - 3 keys according ATEX.											
XX	Safe area only.											
Other options												
ZB	Adjustable backlight.											
ZF	Coil input 10mVpp.											
ZX	Ⓐ No options.											

The bold marked text contains the standard configuration.

Ⓐ Available Intrinsically Safe.

Specifications are subject to change without notice.



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