

MR Flow Transmitters

For Liquids / Air and Other Compressed Gases

- Full line of multi-functional remote flow indicators and transmitters
- Operate as part of a totally integrated electronic process control/data acquisition system
- Non-contact sensor electronics
- Electronic signal conditioning circuit
- Digital flow rate and total flow indication
- Proportional analog output
- In-field compensation for-
Specific gravity of all fluids
Viscosity of petroleum-based fluids
Specific gravity, pressure, and temperature of pneumatic systems
- CE compliant- exceeds US and meets European standards for EMI/EMC
- US Patent 7,130,750



SPECIFICATIONS:

MATERIALS:

2024 - T351 Anodized aluminum body, piston and cone

C360 Brass body, piston and cone

T303 Stainless body, 2024 - T351 Anodized aluminum piston and cone
(Oil, PE, WBF, & Air meters)

T303 Stainless body, C360 Brass piston and cone (Water meters)

T316 Stainless body, piston and cone

PETROLEUM (Oil) COMMON PARTS:

Spider Plate: T316 SS

Spring: T302 SS

Fasteners: T303 SS

Pressure Seals: Viton®

Lens: Polycarbonate

Retaining Ring: SAE 1070/1090 Carbon Steel

Retaining Spring: SAE 1070/1090 Carbon Steel

Internal Magnet: Teflon® Coated Alnico 8

Enclosure Seal: Silicone gasket

PHOSPHATE ESTER (PE) COMMON PARTS:

Spider Plate: T316 SS

Spring: T302 SS

Fasteners: T303 SS

Pressure Seals: EPR

Lens: Polycarbonate

Retaining Ring: SAE 1070/1090 Carbon Steel

Retaining Spring: SAE 1070/1090 Carbon Steel

Internal Magnet: Teflon® Coated Alnico 8

Enclosure Seal: Silicone gasket

WATER-BASED (WBF), WATER, AIR COMMON PARTS:

Spider Plate: T316 SS

Spring: T302 SS

Fasteners: T303 SS

Pressure Seals: Viton®

Lens: Polycarbonate

Retaining Ring: T316 SS

Retaining Spring: T316 SS

Internal Magnet: Teflon® Coated Alnico 8

Enclosure Seal: Silicone gasket

API OIL / AIR / CAUSTIC and CORROSIVE LIQUIDS and GASES:

Spider Plate: T316 SS

Spring: T316 SS

Fasteners: T316 SS

Pressure Seals: Viton®

Lens: Polycarbonate

Retaining Ring: T316 SS

Retaining Spring: T316 SS

Internal Magnet: Teflon® Coated Alnico 8

Enclosure Seal: Silicone gasket

THREADS: SAE J1926/1, NPTF ANSI B2.2, BSPP ISO1179

TEMPERATURE RANGE: -20 to +240 °F (-29 to +116 °C)

PRESSURE RATING:

Aluminum / Brass Operating:

Liquids - 3,500 psi/241 bar maximum with a 3:1 safety factor.

Gases - 1,000 psi/69 bar maximum with a 10:1 safety factor.

For High Cycle Applications: See page 7

Stainless Steel Operating:

Liquids - (1/4" to 1/2") - 6,000 psi/414 bar maximum with a 3:1 safety factor

Liquids - (3/4" to 1-1/2") - 5,000 psi/345 bar maximum with a 3:1 safety factor

Gases - 1,500 psi/103 bar maximum with a 10:1 safety factor.

For High Cycle Applications: See page 7

ACCURACY: ±2% of full scale

REPEATABILITY: ±1%

PRESSURE DROP REFERENCE TABLE:

	FLUID TYPE							
	Oil	PE	WBF	Water	API Oil	Caustic & Corrosive Liquids	Air/Caustic & Corrosive Gases	Air
50% / 100% Pressure Drop	p. 10	p. 16	p. 22	p. 28	p. 32	p. 32	p. 34	p. 36
Pressure Drop Chart	p. 55	p. 56	p. 57	p. 58	p. 59	p. 58	p. 59	p. 60

Viton is a registered trademark of DuPont Dow Elastomers
Teflon is a registered trademark of E.I. DuPont de Nemours & Co.

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ENCLOSURE:

Material: Anodized and epoxy powder-coated aluminum with polycarbonate lens

Seals: Silicone gaskets between enclosure and lens
Viton® O-rings between enclosure and flow meter body

Connection: 4-pin (Protection Class IP65) standard, see Figure 2
Other connections available - consult factory for details

Fasteners: T303 SS

Rating: NEMA 12 & 13 (IP 52/54)

ELECTRICAL SPECIFICATIONS:

Power

Requirement: 0-5 VDC Output: 10-30 VDC @ 0.75W maximum
0-10 VDC Output: 12-30 VDC @ 0.75W maximum
4-20 mA Output: loop-powered, 30 VDC maximum

Power

Consumption: 25 mA maximum

Analog

Outputs: 0-5 VDC and 0-10 VDC into 10,000 Ohms minimum
4-20 mA into 1000 Ohms maximum, see Figure 1

Circuit

Protection: Reverse polarity and current limiting

Transmission

Distance: 4-20 mA limited by cable resistance
0-5 VDC and 0-10 VDC 1000 feet (300 m) maximum

Isolation: Inherently isolated from the piping system

Display:

Fixed or toggle modes of operation for rate and totalizer display
8 digit, 0.70" high numeric display for rate and total
8 digit, 0.35" high alphanumeric display for units and setup

Temperature

Drift: 50 ppm / °C (max)

Analog Output: Resolution - 1:4000

Transient

Over-Voltages: Category 3, in accordance with IEC 664

Pollution

Degree: Category 2, in accordance with IEC 664

Approvals:

CE compliant

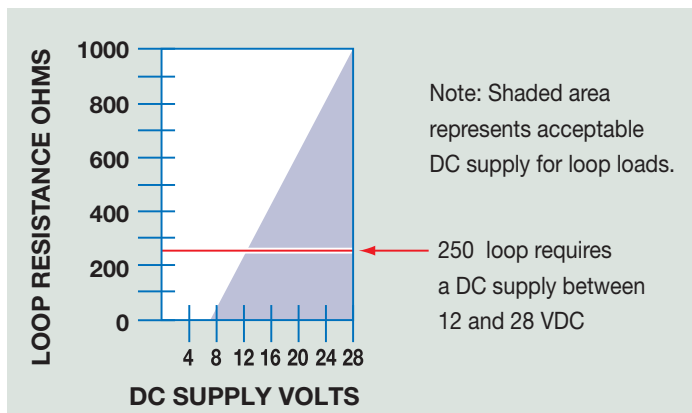
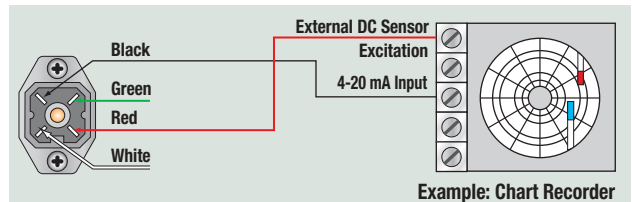


Figure 1. Load Limitations (4-20 mA Output Only)

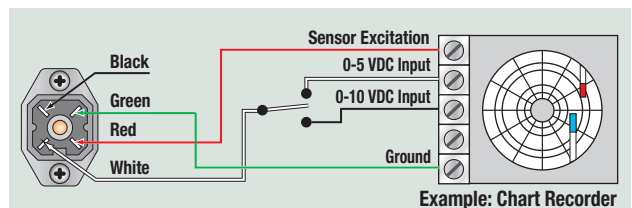
SCHEMATICS:

The transmitter can be wired in various configurations to allow interface with many different types of data collection and control instrumentation.

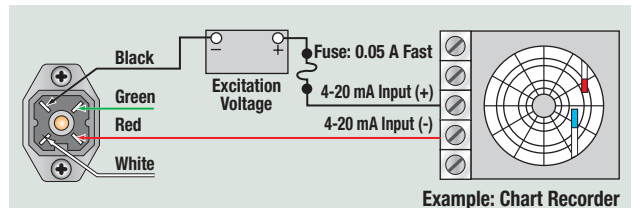
Schematics 1 & 2 represent typical wiring for a target powered by either AC power or DC supply. Schematics 3 & 4 will be utilized when the flow transmitter is operated with loop-powered process indicators or data loggers that do not have external sensor excitation available.



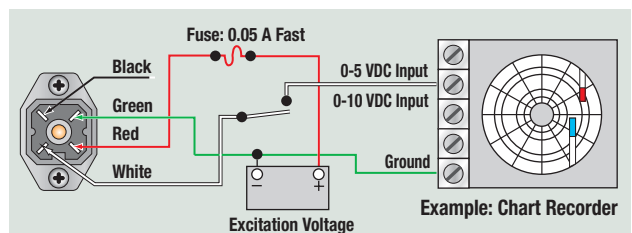
Schematic 1: 4-20 mA connection using target power supply



Schematic 2: 0-5 Vdc or 0-10 Vdc connection using target power supply



Schematic 3: 4-20 mA connection using target external power supply



Schematic 4: 0-5 Vdc or 0-10 Vdc connection using target external power supply

	DC Output Connection	Loop Power Connection
2 Black:	No Connection	(-) 4-20 mA Out
3 Green:	0 VDC	No Connection
1 Red:	(+) DC Power	(+) 4-20 mA In
4 White:	0-5 VDC or 0-10 VDC Output	No Connection

Figure 2. Electrical 4-Pin Connection

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Dimensions:

A	B	C	D	E	F	G	H	I	J	K
Nominal Port Size	Length In. (mm)	Length In. (mm)	Length In. (mm)	Width In. (mm)	Width In. (mm)	Width In. (mm)	Width In. (mm)	Depth In. (mm)	Offset In. (mm)	Hole Dia. In. (mm)
1/4 (SAE 6)	6.60 (168)	5.27 (134)	6.41 (163)	6.00 (152)	3.23 (82)	3.00 (76)	4.20 (107)	2.94 (75)	1.51 (38)	.31 (8)
1/2 (SAE 10)	6.60 (168)	5.27 (134)	6.41 (163)	6.00 (152)	3.23 (82)	3.00 (76)	4.20 (107)	2.94 (75)	1.51 (38)	.31 (8)
3/4 (SAE 12)	7.20 (183)	5.27 (134)	7.04 (179)	6.00 (152)	3.60 (91)	3.00 (76)	4.20 (107)	2.94 (75)	1.27 (32)	.31 (8)
1 (SAE 16)	7.20 (183)	5.27 (134)	7.04 (179)	6.00 (152)	3.60 (91)	3.00 (76)	4.20 (107)	2.94 (75)	1.27 (32)	.31 (8)
1-1/4 (SAE 20)	12.20 (310)	10.68 (271)	11.65 (296)	7.63 (194)	4.84 (123)	3.82 (97)	5.02 (128)	4.50 (114)	2.20 (56)	.31 (8)
1-1/2 (SAE 24)	12.20 (310)	10.68 (271)	11.65 (296)	7.63 (194)	4.84 (123)	3.82 (97)	5.02 (128)	4.50 (114)	2.20 (56)	.31 (8)



Optional Remote Display and Signal Processor:

Hedland also offers the F6700/F6750 Series Digital Display with integrated signal processor capabilities to further enhance the utility of the MR Flow Transmitters. In addition to remote flow monitoring, these units can be configured to provide alarm processing and communication options including RS232, RS485, Modbus, Profibus and DeviceNet. For complete product specifications, refer to page 53.



Flow-Alert™ Flow Switches and Flow Transmitters

For Air / Compressed Gases

ORDERING INFORMATION:

NOMINAL PORT SIZE ①	FLOW RANGE		MODEL NUMBER <i>(see example below)</i>			MATERIAL			OPTIONS		
	SCFM	L/SEC	SAE	NPTF	BSPP	ALUMINUM 1000 PSI	BRASS 1000 PSI	STAINLESS 1500 PSI	Flow-Alert 1 SWITCH / 2 SWITCH	Flow-Alert REED SWITCH	MULTIPLE OUTPUT SENSOR
1/4" SAE 6	0.5 - 5	0.2 - 2.2	H270 ★ - 005 - †	H271 ★ - 005 - †	H272 ★ - 005 - †	A	B	S	Not Available	S E E	Not Available
	1 - 10	0.5 - 4.75	H270 ★ - 010 - †	H271 ★ - 010 - †	H272 ★ - 010 - †						
	2 - 20	1 - 9	H270 ★ - 020 - †	H271 ★ - 020 - †	H272 ★ - 020 - †						
	3 - 30	1.5 - 14	H270 ★ - 030 - †	H271 ★ - 030 - †	H272 ★ - 030 - †						
1/4" SAE 6	3 - 25	2 - 12	H270 ★ - 025 - †	H271 ★ - 025 - †	H272 ★ - 025 - †	A	B	S	F1/F2	O P T I O N S B E L O W	MR
	5 - 50	3 - 22	H270 ★ - 050 - †	H271 ★ - 050 - †	H272 ★ - 050 - †						
1/2" SAE 10	3 - 25	2 - 12	H670 ★ - 025 - †	H671 ★ - 025 - †	H672 ★ - 025 - †	A	B	S	F1/F2		MR
	5 - 50	3 - 22	H670 ★ - 050 - †	H671 ★ - 050 - †	H672 ★ - 050 - †						
	10 - 100	5 - 47	H670 ★ - 100 - †	H671 ★ - 100 - †	H672 ★ - 100 - †						
	15 - 150	7 - 70	H670 ★ - 150 - †	H671 ★ - 150 - †	H672 ★ - 150 - †						
3/4" SAE 12	3 - 25	1.5 - 11.5	H770 ★ - 025 - †	H771 ★ - 025 - †	H772 ★ - 025 - †	A	B	S	F1/F2		MR
	5 - 50	2 - 23	H770 ★ - 050 - †	H771 ★ - 050 - †	H772 ★ - 050 - †						
	10 - 100	5 - 47.5	H770 ★ - 100 - †	H771 ★ - 100 - †	H772 ★ - 100 - †						
	15 - 150	7 - 70	H770 ★ - 150 - †	H771 ★ - 150 - †	H772 ★ - 150 - †						
	25 - 250	10 - 118	H770 ★ - 250 - †	H771 ★ - 250 - †	H772 ★ - 250 - †						
1" SAE 16	3 - 25	1.5 - 11.5	H790 ★ - 025 - †	H791 ★ - 025 - †	H792 ★ - 025 - †	A	B	S	F1/F2		MR
	5 - 50	2 - 23	H790 ★ - 050 - †	H791 ★ - 050 - †	H792 ★ - 050 - †						
	10 - 100	5 - 47.5	H790 ★ - 100 - †	H791 ★ - 100 - †	H792 ★ - 100 - †						
	15 - 150	7 - 70	H790 ★ - 150 - †	H791 ★ - 150 - †	H792 ★ - 150 - †						
	25 - 250	10 - 118	H790 ★ - 250 - †	H791 ★ - 250 - †	H792 ★ - 250 - †						
1-1/4" SAE 20	20 - 200	10 - 95	H870 ★ - 200 - †	H871 ★ - 200 - †	H872 ★ - 200 - †	A	B	S	F1/F2		MR
	40 - 400	20 - 180	H870 ★ - 400 - †	H871 ★ - 400 - †	H872 ★ - 400 - †						
	60 - 600	30 - 280	H870 ★ - 600 - †	H871 ★ - 600 - †	H872 ★ - 600 - †						
	80 - 800	50 - 350	H870 ★ - 800 - †	H871 ★ - 800 - †	H872 ★ - 800 - †						
	100 - 1000	50 - 475	H870 ★ - 999 - †	H871 ★ - 999 - †	H872 ★ - 999 - †						
1-1/2" SAE 24	20 - 200	10 - 95	H890 ★ - 200 - †	H891 ★ - 200 - †	H892 ★ - 200 - †	A	B	S	F1/F2		MR
	40 - 400	20 - 180	H890 ★ - 400 - †	H891 ★ - 400 - †	H892 ★ - 400 - †						
	60 - 600	30 - 280	H890 ★ - 600 - †	H891 ★ - 600 - †	H892 ★ - 600 - †						
	80 - 800	50 - 350	H890 ★ - 800 - †	H891 ★ - 800 - †	H892 ★ - 800 - †						
	100 - 1000	50 - 475	H890 ★ - 999 - †	H891 ★ - 999 - †	H892 ★ - 999 - †						

① Fractional sizes apply to NPTF and BSPP.

(example) H 771 **A** - 250 - **F1** or **F2**



Flow-Alert Flow Switches

F1 = Single Switch
F2 = Double Switch

(example) H 771 **A** - 250 - **MR**



Multiple Output Flow Sensor

3 Standard field selectable outputs

0-5 VDC } Flow Transmitter is factory-calibrated to provide 4 mA (0 VDC) at zero flow
0-10 VDC } and 20 mA (5/10 VDC) at full flow. Optional 5-point calibration certificate available
4-20 mA } (see Price and Availability Digest for details).

(example) H 701 **A** - 030 - **RS1NO**



Flow-Alert Reed Switches

Options:

RS1NO (reed switch one (1) normally open)
RS2NO (reed switch two (2) normally open)
RS1NC (reed switch one (1) normally closed)
RS2NC (reed switch two (2) normally closed)

NOTE: 1/4" air meters for .05-5, 1-10, 2-20 and 3-30 SCFM ranges available in strap-on design for RS1NO and RS1NC only.



CAUTION: High flow gas shock may decouple indicator.

NOTE: For 50% and 100% flow/pressure drop information, see page 36.
For detailed flow/pressure drop charts, see page 60.