



#### LOW FLOW GLASS TUBE VARIABLE AREA FLOWMETER

### Introduction

The NFX Glass Tube Variable Area Flowmeter is available in a full range of lengths and is available scaled for liquid or gas measurement. Customised scales match the meter to specific conditions. There is a choice of three scale lengths for optimum readability or compact installation. Repeatability is better than 0.5% of reading to improve process control. An optional needle valve is available for precise control at reduced cost.

# Technical Data

Flow Ranges	<b>Gas Range</b> 5 cc/min - 115 l/min (Air Equivalent)
	<b>Liquid Range</b> 1.0 cc/min - 4.8 l/min (Water Equivalent)
Scale Length Options	140mm / 100m / 30mm
Accuracy Class - %	2.5 / 4 VDI/VDE
Temperature Range	-15°C to +120°C
Maximum Pressure	20 Bar Non Shock
Connections	Stainless Steel or Nickel Plated Brass
	1/4" BSP Female
	Or NPT Option
Seals	Viton, other options available
Flow Tubes	Borosilicate Glass
Float	Stainless Steel, Duraluminium & PEEK

The tubes are removable from the frame for easy cleaning/replacement. Angled or straight connections allow for flexible pipe layout. The meters can be simply mounted to reduce installation costs. The instruments have a retained polycarbonate cover to ensure operator safety in the event of a breakage. The units are aesthetically styled to suit integration into original equipment.



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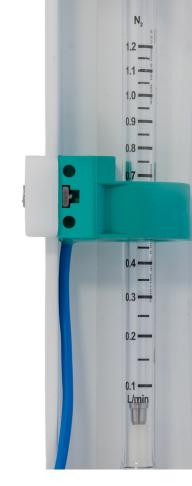
### **Operating Principle**

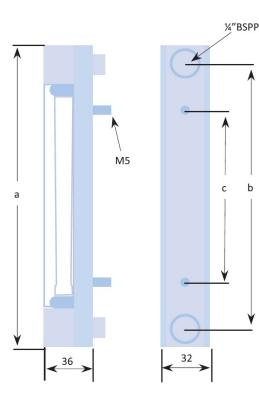
Fluid flowing vertically through a tapered tube exerts an upward force on the float such that the float takes up a point of equilibrium where the downward weight is balanced by the upward thrust of the fluid. This point then represents a specific flowrate. Increase in fluid velocity will cause the float to rise again until the next equilibrium point is reached, and this represents a higher specific flowrate. The tube may thus be scaled in terms of flowrate in an almost linear manner.

Ranging and scaling depends on three main factors:

- Shape and density of the float
- Taper of the tube
- Fluid density, viscosity & pressure (gases)

Several special versions of the NFX flowmeter are available. The long series provide maximum readability and extended flow ranges, suitable for laboratory and calibration applications. Accuracy of 1% of reading to fully traceable standards is available on request. An infrared alarm can be fitted which can be user Set to provide a switched output on safety critical applications. Units can be fitted with a bench stand for laboratory applications. Anaesthetic flow tubes for use in medical equipment are available for air, oxygen and nitrous oxide.





	mm	Compact	Long		
¥	а	133	210	250	
	b	108	184	226	
	с	65	121	121	









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## Sizing Tables

	Compact Glass Tubes										
Units	Air	Float Material		Tube Size		Tubes Floats are	Water H <sub>2</sub> 0				
cm³/min	20-200	Dural		5		St.Steel	- -				
	50-500	Dural		9			15-80				
	0.2-1	Dural				cm³/min	-				
	0.5-2.5	Dural					25-250				
l/min	0.5-5	Dural					10-700				
	2-12	Dural				l/min	0.2-1				
	5-25	St.Steel				ymin	-				

	Long Glass Tubes									
Units	Air	Float Material		Tube Size		Floats are St.Steel	Water H <sub>2</sub> 0			
	0.05-1.6	St.Steel		5		ama <sup>3</sup> /maim	2-80			
	0.3-4.6	PEEK		9		cm³/min	30-380			
l/min	0.5-16	Dural		15			0.5-1.5			
	1-33	St.Steel				l/min	0.1-3.4			
	5-115	St.Steel					0.1-4.8			

	Standard Glass Tubes												
Units	Water H <sub>2</sub> 0	Air AIR	Argon AR	Butane C <sub>4</sub> H <sub>10</sub>	Carbon Dioxide CO <sub>2</sub>	Carbon Monoxide CO	Cracked Ammonia N:3H	Helium He	Hydrogen H <sub>2</sub>	Methane CH <sub>4</sub>	Nitrogen N <sub>2</sub>	Oxygen O <sub>2</sub>	Propane C <sub>3</sub> H <sub>8</sub>
cm³/min	-	5-200	5-80	20-130	10-100	10-100	10-120	5-100	20-250	10-150	5-100	5-90	10-140
cm³/min	1-10	20-250	20-200	50-290	20-250	20-270	30-360	20-280	40-600	40-360	20-250	20-220	40-300
cm³/min	2-25	60-600	60-560	100-700	60-600	50-700	-	50-800	-	0.05-0.9	60-600	40-600	100-700
cm³/min	4-60	50-750	40-660	100-800	50-750	50-800	-	0.05-1.1	0.1-2	0.1-1.1	50-800	50-700	100-850
cm³/min	-	0.1-1.2	0.1-1	0.1-1.1	0.1-1.1	0.1-1.2	0.1-1.8	0.1-1.8	0.2-3.4	0.1-1.7	0.1-1.2	0.1-1.1	0.1-1.2
cm³/min	-	0.2-2	0.2-1.7	0.4-2	0.2-1.8	0.2-2	0.3-3	0.2-3	0.4-5.6	0.4-2.8	0.2-2	0.2-1.8	0.3-2.2
cm³/min	30-280	0.3-3.4	0.2-2.9	0.5-3	0.3-3	0.3-3.5	0.4-5.8	0.3-5.8	0.5-10	0.4-4.8	0.3-3.5	0.3-3.2	0.3-3.4
cm³/min	40-480	0.6-5	0.4-4	0.8-4	0.6-4.4	0.6-5	1-8	0.5-9	1-15	1-7	0.6-5	0.4-4.4	0.8-4.8
cm³/min	50-750	1-10	1-8	1.5-8	1-8.5	1-10	2-18	2-20	3-34	2-14	1-10	1-9.5	1.5-9
cm³/min	-	1-13	1-11	1-10	1-11	1-12	2-22	1-28	2-45	1-18	1-13	1-12	1-11
l/min	0.1-1.2	2-26	2-22	2-19	2-20	2-26	4-48	2-60	5-95	3-36	2-27	2-25	2-22
l/min	0.3-3	4-50	4-44	4-36	4-40	6-54	10-90	5-120	10-180	5-70	4-50	4-50	4-40
l/min	0.4-4.4	10-100	10-90	10-70	10-80	20-180	20-180	20-270	40-400	15-140	10-100	10-100	10-85
	Customised scales can also be supplied to suit any more specific fluids, gases and operating conditions												

